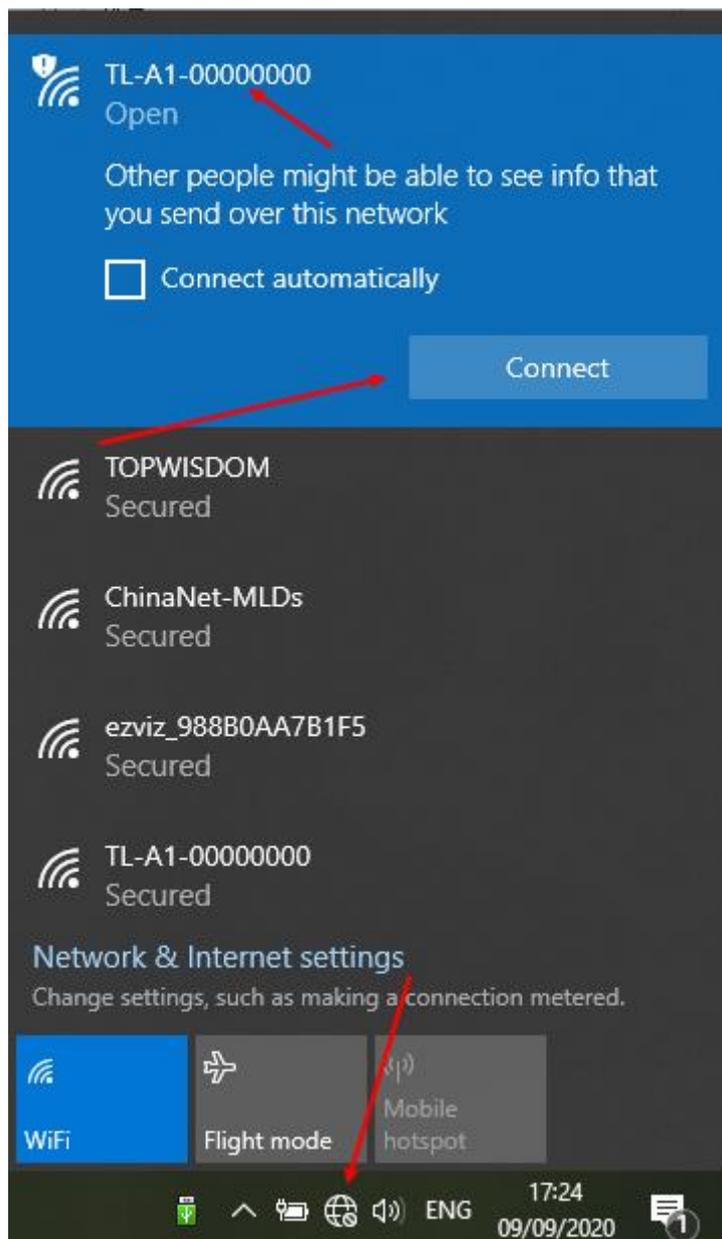


TL-A1/A3/A4 WIFI networking instructions

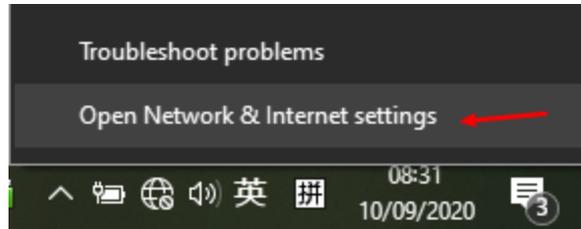
Connect to TL-Ax WIFI

The following networking instructions take the TL-A1 control card as an example.
Start the wireless network, search for the WIFI hotspot of TL-A1-XXXXXXXX, as shown in the figure below, select TL-A1-00000000, and connect

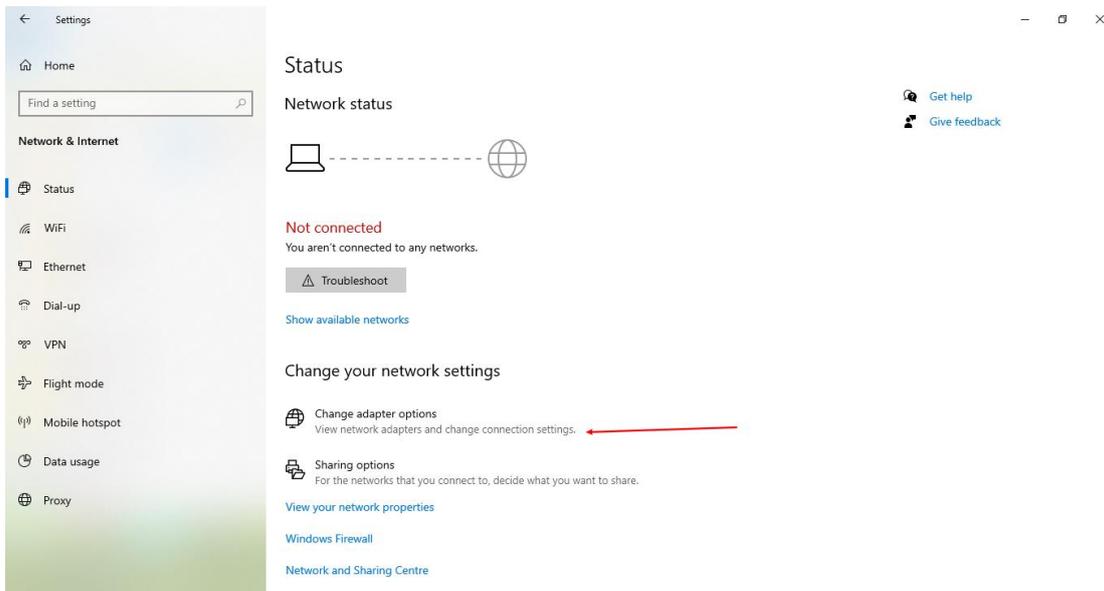


Change computer IP address

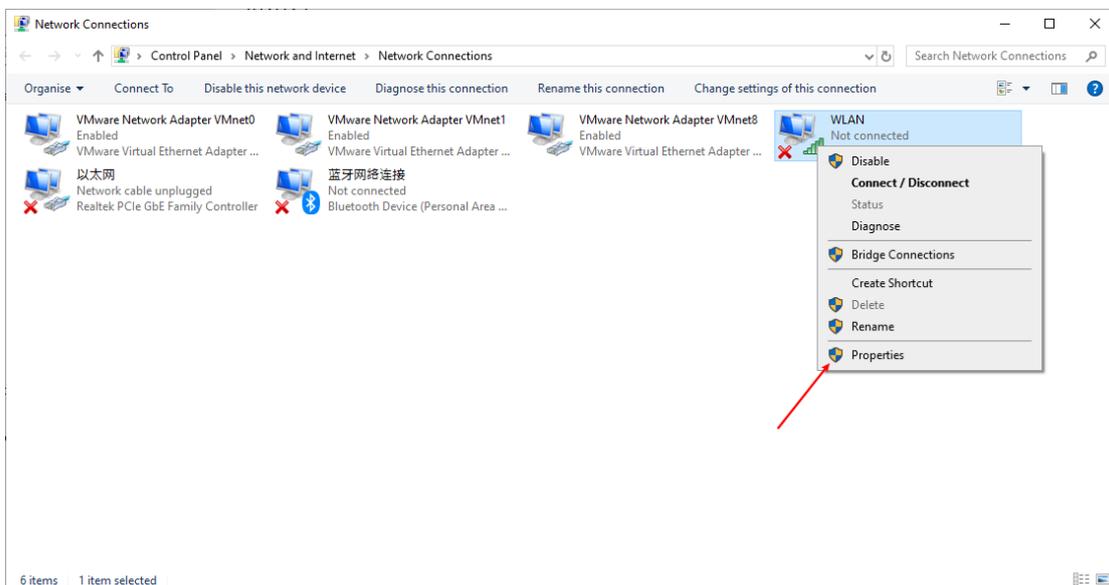
Right-click  , and select Open Network and Internet Settings.



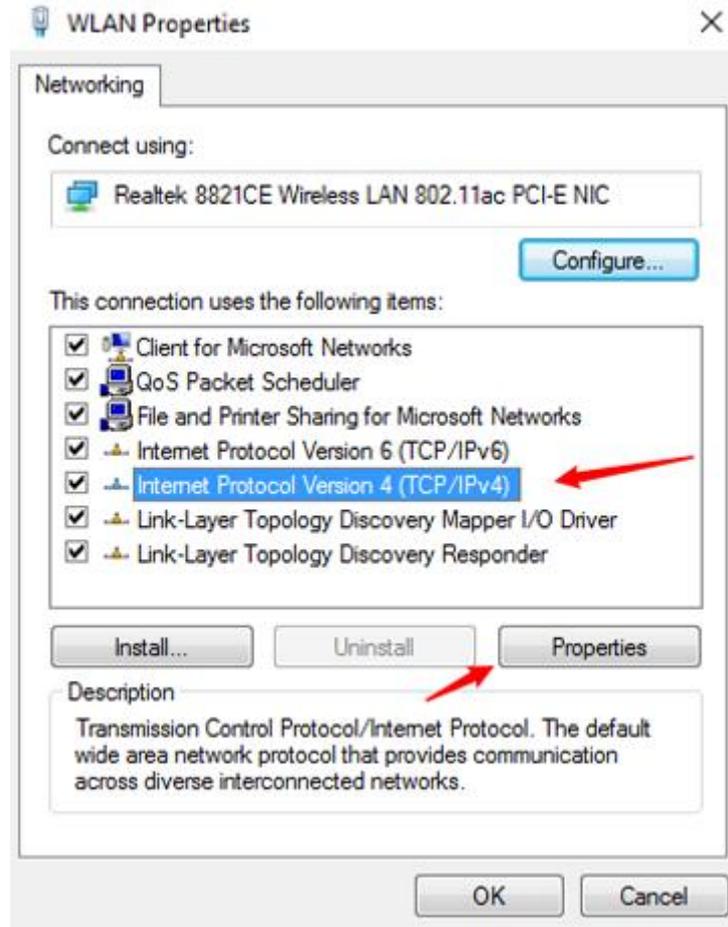
Choose to change adapter options.



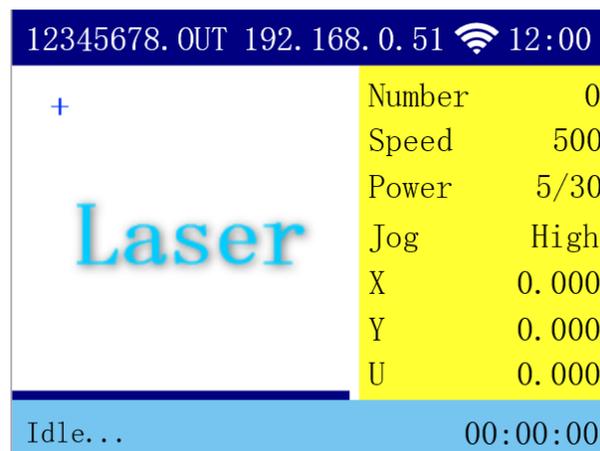
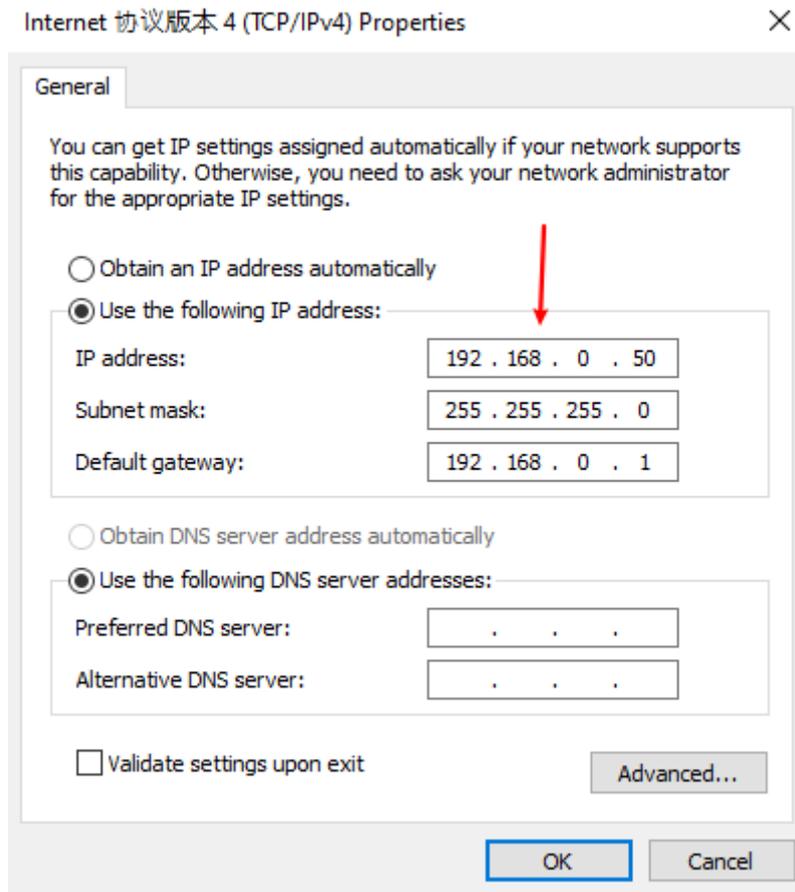
Right-click "WLAN" and select "Properties"



Select Internet Protocol Version 4 (TCP/IPv4), select "Properties"



Set the first 3 network segments of the IP address to the ones displayed on the control card panel, and then select OK.



Enable network connection in the AutoLaser

Select the Device in the autolaser software, select “Network” and set the IP address to the IP address displayed by the machine, click Save, and exiting, after the connection is successful, the status bar at the bottom of the software will display The control card is successfully connected.

